



**TWO PACK MIXING RATIOS  
CALCULATED BY WEIGHT**



[www.smlpaints.co.uk](http://www.smlpaints.co.uk)

**ALL WEIGHTS ARE IN GRAMMES**

**Tel: 01285 862132**

	To mix 0.5 litre by weight Comp A + Comp B = Total			To mix 1.0 litre by weight Comp A + Comp B = Total			To mix 1.5 litre by weight Comp A + Comp B = Total			To mix 2.0 litre by weight Comp A + Comp B = Total			To mix 2.5 litre by weight Comp A + Comp B = Total		
Hardtop Clear	371	130	501	742	260	1002	1114	390	1504	1485	520	2005	1856	650	2506
Hardtop AX	570	106	676	1140	212	1352	1710	318	2028	2280	424	2704	2850	530	3380
Hardtop CA	606	51	657	1212	102	1315	1818	154	1972	2425	205	2629	3031	256	3287
Hardtop Flexi	508	108	616	1016	216	1232	1524	324	1848	2032	432	2464	2540	540	3080
Hardtop HB	480	104	584	960	208	1168	1440	312	1752	1920	416	2336	2400	520	2920
Hardtop Optima	600	110	710	1200	220	1420	1800	330	2130	2400	440	2840	3000	550	3550
Hardtop Pro	560	121	681	1120	242	1362	1680	363	2043	2240	484	2724	2800	605	3405
Hardtop XP Aluminium	568	63	630	1135	126	1261	1703	188	1891	2270	251	2521	2838	314	3152
Hardtop XP, Hardtop XPL	586	51	638	1173	103	1275	1759	154	1913	2345	205	2551	2932	257	3189
XP certain colours - see note 3 below *	525	51	576	1050	103	1153	1575	154	1729	2100	205	2305	1625	257	1882
Penguard FC	580	94	674	1160	188	1348	1740	283	2023	2320	377	2697	2900	471	3371
Penguard Topcoat	452	95	547	904	190	1094	1356	285	1641	1808	380	2188	2260	475	2735
Jotafloor Topcoat	452	95	547	904	190	1094	1356	285	1641	1808	380	2188	2260	475	2735
Barrier	1144	113	1256	2287	225	2512	3431	338	3769	4575	450	5025	5719	563	6281
Barrier 90	1371	66	1438	2743	133	2876	4114	199	4314	5486	266	5751	6857	332	7189
Jotamastic 80 Std. Comp B	700	64	764	1400	128	1528	2100	191	2291	2800	255	3055	3500	319	3819
Jotamastic 80 W/G Comp B	640	102	742	1280	204	1484	1920	306	2226	2560	408	2968	3200	510	3710
Jotamastic 87 AL Std. Comp B	637	78	715	1273	157	1430	1910	235	2146	2547	314	2861	3184	392	3576
Jotamastic 87 AL W/G Comp B	592	109	701	1185	217	1402	1777	326	2103	2370	434	2804	2962	543	3505
Jotamastic 87 Std. Comp B	651	73	724	1303	146	1449	1954	219	2173	2606	291	2897	3257	364	3621
Jotamastic 87 W/G Comp B	608	102	710	1216	204	1420	1824	306	2130	2432	408	2840	3040	510	3550
Jotamastic 90 AL	591	111	702	1182	222	1404	1773	333	2107	2364	444	2809	2956	556	3511
Jotamastic 90	611	111	722	1221	222	1443	1832	333	2165	2442	444	2887	3053	556	3608
Jotamastic SF Std. Comp B	628	131	759	1256	262	1517	1883	393	2276	2511	524	3035	3139	654	3793
Jotamastic SF W/G Comp B	575	153	729	1151	307	1458	1726	460	2187	2302	614	2915	2877	767	3644
Jotamastic Smartpack	350	343	693	700	685	1385	1050	1028	2078	1400	1370	2770	1750	1713	3463
Jotacote Universal	548	120	668	1095	240	1335	1643	360	2003	2190	480	2670	2738	600	3338
Marathon 500	693	85	778	1386	170	1556	2079	255	2334	2772	340	3112	3465	425	3890
Marathon 550	690	101	791	1380	202	1582	2070	304	2374	2760	405	3165	3450	506	3956
Muki EPS	555	13	567	1109	25	1135	1664	38	1702	2218	51	2269	2773	64	2836
Penguard Clear Sealer	392	95	487	784	190	974	1176	285	1461	1568	380	1948	1960	475	2435
Penguard Express	664	97	761	1328	194	1522	1992	291	2283	2656	388	3044	3320	485	3805
Penguard Express MIO	675	97	772	1350	194	1544	2024	291	2315	2699	388	3087	3374	485	3859
Penguard Express ZP	668	97	765	1336	194	1530	2004	291	2295	2672	388	3060	3340	485	3825
Penguard HB	528	95	623	1056	190	1246	1584	285	1869	2112	380	2492	2640	475	3115
Penguard Primer	552	95	647	1104	190	1294	1656	285	1941	2208	380	2588	2760	475	3235
Penguard Low Temp Additive	in addition to Comp B		10	in addition to Comp B		20	in addition to Comp B		29	in addition to Comp B		39	in addition to Comp B		49
Tankguard DW	512	175	687	1023	350	1373	1535	525	2060	2047	700	2747	2558	875	3433
Tankguard HB	612	94	706	1224	188	1412	1836	282	2118	2448	376	2824	3060	470	3530

**NOTES:**

- You will require weighing scales that can measure to an accuracy of at least 5 grammes. **SUITABLE SCALES ARE ON OUR WEBSITE, LISTED UNDER "ACCESSORIES"**
- Put container on scales. Set scales to zero. Add Comp A to required weight. Add Comp B to make up to total weight. Mix thoroughly.
- \* Jotun colours: 135,258,436,439,484,903  
 \* BS381c colours: 218,309,355,356,363,557,568  
 \* BS4800 colours: 06d43,06e56,08c37,08e51,10c53,10d43,10d45,12d43,12d45,12e51,12e53  
 \* RAL colours: 1003,1004,1005,1006,1007,1012,1016,1018,1021,1023,1027,1028,1032,1033,2000,2001,2002,2003,2004,2008,2009,2010,2011
- This sheet should be viewed as a guide only. It is based on the average specific gravities of the paints as stated in the Jotun Safety sheet. Actual SG will vary according to colour. result in an imbalance, with a small quantity of either the Part A or the Part B remaining.