

Typical paint systems

Steel vessels

SUBMERGED	PRIMER	COATS* DFT	ANTIFOULING	COATS* DFT
Conventional	Vinyguard Silvergrey 88	3 x 80 µm	SeaForce 30	Refer to Jotun for specification calculation to suit your vessel
Epoxy	Jotamastic 80 Aluminium Vinyguard Silvergrey 88 as tie coat to antifouling or Jotamastic 87 Aluminium Vinyguard Silvergrey 88 as tie coat to antifouling	2 x 125 µm 1 x 50 µm 2 x 125 µm 1 x 50 µm	SeaForce or SeaQuantum or SeaMate or SeaOmega	

ABOVE WATER	PRIMER	COATS* DFT	TOPCOAT	COATS* DFT
Conventional	Vinyguard Silvergrey 88 or Alkyd Primer	3 x 80 µm 1 x 40 µm	Pilot II gloss	1 x 40 µm
Epoxy/Acrylic	Jotamastic 80 or Jotamastic 87	1 x 200 µm 1 x 200 µm	Pioner Topcoat	1 x 50 µm
Epoxy/Polyurethane	Jotamastic 87 or Jotamastic 80	1 x 200 µm 1 x 200 µm	Hardtop Flexi or Hardtop XP	1 x 40 µm 1 x 40 µm

Wooden vessels

SUBMERGED	PRIMER	COATS* DFT	ANTIFOULING	COATS* DFT
Conventional	Vinyguard Silvergrey 88 1st coat thinned by 10% – No. 7 Thinner	3 x 75 µm	SeaForce or SeaQuantum or SeaMate or SeaOmega	Refer to Jotun for specification calculation to suit your vessel

ABOVE WATER	PRIMER	COATS* DFT	TOPCOAT	COATS* DFT
Conventional	Vinyguard Silvergrey 88 1st coat thinned by 10% – No. 7 Thinner	2 x 60 µm	Pilot II gloss	1 x 40 µm

VARNISHED	VARNISH	COATS DFT		
Single pack	Spontan Varnish	1–3 x 35 µm		
Two pack epoxy	Hardtop AS Clear	1–2 x 40 µm		

Aluminium vessels

SUBMERGED		PRIMER	COATS* DFT	ANTIFOULING	COATS* DFT
Epoxy	Penguard HB Vinyguard Silvergrey 88 as tie coat to antifouling	2 x 150 µm 1 x 50 µm	SeaQuantum	Refer to Jotun for specification calculation to suit your vessel	
ABOVE WATER		PRIMER	COATS DFT	TOPCOAT	COATS DFT
Epoxy/Acrylic	Penguard HB	1 x 150 µm	Pioner Topcoat	1 x 50 µm	
Epoxy/Polyurethane	Penguard HB	1 x 150 µm	Hardtop Flexi or Hardtop XP	1 x 40 µm 1 x 40 µm	

* Jotacote Universal – New building only/Full blast only

GRP vessels

SUBMERGED		PRIMER	COATS DFT	ANTIFOULING	COATS DFT
Epoxy	Penguard HB Vinyguard Silvergrey 88 as tie coat to antifouling	2 x 150 µm 1 x 50 µm	As for steel See above	Refer to Jotun for specification calculation to suit your vessel	
ABOVE WATER		PRIMER	COATS DFT	TOPCOAT	COATS DFT
Epoxy/Acrylic	Penguard HB	1 x 150 µm	Pioner Topcoat	1 x 50 µm	
Epoxy/Polyurethane	Penguard HB	1 x 150 µm	Hardtop Flexi or Hardtop XP	1 x 40 µm 1 x 40 µm	

